

# Work Order ID 104751

\*104751\*

Ship Friday  
Page 1

Wednesday, July 17, 2013 1:44:12 PM

Item ID: D350-794-141

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Item Name: AUX TANK ASSEMBLY

Stop \*NS2\*

Start Date: 7/17/2013 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 7/19/2013 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals:

Process Plan:

*mk*

Date:

13-7-19

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

IIN D350-794

E

*\* SP*

100

0.00

\*100\*

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile & type labels per PPP D350-794-141

0.00

CHG001



*13/7/19*

110

Pick Kit

0.00

\*110\*

Packaging

Packaging

Memo

0.00

*IX*

*SP*  
*13-7-19*  
*EX*

120

QC4- 100% Inspect kits for completeness

0.00

\*120\*

QC

Quality Control

Memo

0.00



*13/7/19*

*(1)*

**Work Order ID 104751****\*104751\***

Page 2

Item ID: D350-794-141

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Item Name: AUX TANK ASSEMBLY

Stop **\*NS2\***

Start Date: 7/17/2013 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 7/19/2013 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
<b>*130*</b>									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-794-141								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

MCS 13-07-19

R13-07-19

# Picklist Print

Wednesday, July 17, 2013 1:44:11 PM

Page 1

Work Order ID: 104751  
Parent Item: D350-794-141  
Parent Item Name: AUX TANK ASSEMBLY

Start Date: 7/17/2013

Required Date: 7/19/2013

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.04.04 new issue DD VERF:EC  
DD VERF:EC

IPP REV:B 12.04.26 ECN 12-571

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
<del>D4464-041</del> Fuel Tank Assembly		Manufactured	No			110	Each	0.0000	1	100/93	SP		
<del>D4002-041</del> AUX TANK DRAIN HOSE ASSY, FWD		Manufactured	No			110	Each	4.0000	1	1	SP		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST193		4							
				100582		4							
<del>D4002-043</del> AUX TANK DRAIN HOSE ASSY, AFT		Manufactured	No			110	Each	7.0000	1	1	SP		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST194		7							
				100583		7							
<del>MS20822-3D</del> ELBOW		Purchased	No			110	Each	15.0000	2	2	SP		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST505		15							
				125445		15							
<del>AN816-6D</del> Nipple-M-6Flare -1/4" PT		Purchased	No			110	Each	8.0000	1	1	SP	13-7-15	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST347		5							
				M126180		5							
				ST348		3							
				124926		3							

# Picklist Print

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Work Order ID: 104751  
Parent Item: D350-794-141  
Parent Item Name: AUX TANK ASSEMBLY

Start Date: 7/17/2013

Required Date: 7/19/2013

Start Qty: 1.00

Required Qty: 1.00

MS20822-8D  
ELBOW

Purchased

No

110 Each 18.0000

1 1 SP

## Location

## Loc Qty

## Loc Code

ST313

1

124307

1

ST505

17

125445

17

110 Each 9.0000

2 2 SP

D4009-041

BONDING BRAID

Manufactured

No

## Location

## Loc Qty

## Loc Code

ST242

8

100267

2

103155

6

ST242A

1

95639

1

110 Each 2.0000

1 B103155 SP

D4008-041

Fuel Filler Splash Guard Assembly

Manufactured

No

## Location

## Loc Qty

## Loc Code

ST142

2

101072

2

110 Each 0.0000

3 B95863 SP

TBA28BE

CABLE TIE FASTENER

Purchased

No

TY25MX

WE WRAP

Purchased

No

110 Each 867.0000

1 SP B-7-19

## Location

## Loc Qty

## Loc Code

ST389

867

115695

867

Wednesday, July 17, 2013 1:44:12 PM

Shop Packet Print

Page 2

SM

Qty -111	Qty -013	Qty -121	Qty -023	Qty -141	Part Number	Superseded Part Numbers	Description
X					D350-794-111		AUXILIARY FUEL TANK (AS 350 SERIES)
1	X				D350-794-013		AUXILIARY FUEL TANK PROVISIONS (AS 350 SERIES)
		X			D130-794-121		AUXILIARY FUEL TANK (EC 130 SERIES)
		1	X		D130-794-023		AUXILIARY FUEL TANK PROVISIONS (EC 130 SERIES)
1		1		X	D350-794-141		TANK ASSEMBLY
					D4464-041		TANK ASSEMBLY
	1		1		D4022-041	A8150-B1-JCA	FUEL TRANSFER PUMP ASSEMBLY
				1*	D4023-3		FUEL CAP
	1		1		D4002-5	JCA-M47-2-13	SUPPLY HOSE - FROM AUX TANK
	1		1		D4003-047	JCA-M47-2-16	FUEL PUMP INLET PIPE
	1		1		D4002-7	JCA-M47-2-25	SUPPLY HOSE - PUMP TO MAIN TANK FILLER.NEGK
				1	D4002-041	JCA-M47-1-13	DRAIN HOSE ASSEMBLY - FRONT
				1	D4002-043	JCA-M47-1-16	DRAIN HOSE ASSEMBLY - REAR
				2	MS20822-3D		UNION
	1		1		AN832-6D		BULKHEAD UNION
				1	AN816-6D		STRAIGHT FITTING
	2		2		AN924-6D		NUT (ALTERNATE AS5178D06)
	2		2		NAS1149D0963J		WASHER
				1	MS20822-8D		90° FITTING
	2		2		AN815-6D		UNION
	2		2		MS29512-06		ORING
	1		1		D4022-3	05-00021	FUEL PUMP MOUNTING BRACKET
	2		2		AN3-4A		BOLT
	2		2		MS21042-3		NUT
	2		2		AN970-3		WASHER
	1		1		D4008-043	JCA-M47-2-29	FUEL PUMP SPLASH GUARD
	1		1		D4004-7	N3	HOSE CLIP
				2	D4009-041	JCA-M47-4-01	BONDING BRAID
				1	D4008-041	JCA-M47-2-26	AUXILIARY TANK FILLER SPLASH GUARD
	4		4		AN525-10R6		SCREW
	1		1		D4001-3	AN832-6D-JCA	BULKHEAD FITTING - MODIFIED
							<b>Vent Assembly Parts</b>
	2		2		MS21919WDG-8		CLAMP
	1		1		D4003-11	JCA-M47-2-21	VENT PIPE - TANK
			1		D4027-041	JCA-M47-2-20	VENT CLAMP ASSEMBLY
	1		1		D4003-049	JCA-M47-2-17	VENT PIPE - TANK
	1		1		D4027-043	JCA-M47-2-35	VENT CLAMP ASSEMBLY
	1		1		D4063-3	193-8	VENT HOSE
	2		2		2000-8S		HOSE CLAMP
	1		1		NAS43DD3-32N		SPACER
	1		1		MS35207-267		SCREW
	2		2		MS35207-264		SCREW
	3		3		NAS1149D0332J		WASHER
	3		3		MS21042-3		NUT
				3	TBA28B		CABLE TIE FASTENER
				1	TY25MX1		TIE WRAP
	1		1		MS21919WDG-6		CLAMP (RUBBER REMOVED)
	1		1		D4009-041	JCA-M47-4-01	BONDING BRAID ASSEMBLY

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Revision: E  
Date: 12.04.13

SMB

Qty -111	Qty -013	Qty -121	Qty -023	Qty -141	Part Number	Superseded Part Numbers	Description
							<b>Restraint Assembly Parts</b>
	1		1		D4005-1	JCA-M47-2-03	REAR RESTRAINT ANGLE/GUTTER
	1		1		D4004-11	JCA-M47-2-11	TOP STRAP ATTACH BRACKET
	1		1		D4004-5	JCA-M47-2-23	BOTTOM STRAP ATTACH BRACKET
	3		3		MS24694-S50		SCREW
	3		3		MS21042-3		NUT
	3		3		NAS1149F0363P		WASHER
	1		1		D4024-041	JCA/ASSO/MIN	ANCRA RESTRAINT STRAP
	1		1		D4004-041	JCA-M47-2-19	SIDE RESTRAINT ANGLE
	1		1		D4007-3	JCA-M47-2-18	TOP SUPPORT BRACKET
	1		1		D4006-041	JCA-M47-2-01	TANK TOP SUPPORT ASSEMBLY
	2		2		AN4-5A		BOLT
	2		2		NAS1149F0463P		WASHER
							<b>Locker Preparation Parts</b>
	1		1		D4005-041	JCA-M47-2-22	FORWARD FLOOR GUTTER
	1		1		D4063-1	193-6	DRAIN HOSE
	1		1		MS21919WDG-9		CLAMP
	1		1		MS35207-264		SCREW
	1		1		NAS1149D0332J		WASHER
	1		1		MS21042-3		NUT
	1		1		2000-6S		HOSE CLAMP
	3		3		NAS1474-08		SEALED CAPTIVE ANCHOR NUT
	1		1		D4005-11	JCA-M47-2-12	FINISHING STRIP
	4		4		MS21059-L08		ANCHOR NUT
	7		7		AN525-832R6		SCREW
							<b>Electrical Parts</b>
	1		1		D4290-9	D8-603 (ALT. HA23-6U3)	6.3A ECF FUSE
	1		1		D4290-11	D1-205 (ALT. HA21-2U5)	2.5A ECF FUSE
	1		1		MS35058-23		SWITCH
	1		1		D4290-29	107-964	CONNECTOR RECEPTACLE
	1		1		D4290-27	107-978 (ALT. 105-5465)	CONNECTOR BACKSHELL
	1		1		D4290-25	107-943	CONNECTOR PLUG
				1*	D4025-5		FUEL QUANTITY SENDER
	4		4		MS35206-217		SCREW
	4		4		NAS1149FN416P		WASHER
	4		4		MS21044N04		NUT
	1		1		D4290-33	143-207	PLUG
	1		1		D4290-23	143-208	RECEPTACLE
	1		1		D4290-15	143-204 (ALT. 973-1482)	RECEPTACLE HOUSING
	1		1		D4290-17	143-203 (ALT. 973-1490)	PLUG HOUSING
	5		5		D4290-35	143-219 (ALT. 977-3800)	CRIMP PIN
	5		5		D4290-31	143-217 (ALT. 977-3797)	CRIMP SOCKET
	1		1		D4009-041	JCA-M47-4-01	BONDING BRAID ASSEMBLY
	1		1		D4026-041	FL-100-R-JCA	FUEL GAUGE
	2		2		AN525-832R6		SCREW - GROUND STUD

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Date: 12.04.13

**Work Order ID 104751**

Wednesday, July 17, 2013 1:44:12 PM

**\*104751\****Ship Friday*

Page 1

Item ID: D350-794-141

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: AUX TANK ASSEMBLY

Start Date: 7/17/2013 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 7/19/2013 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan: *MR*Date: *13-7-19* Tooling:

Date:

Run Start **\*NR1\***

QC:

Date: SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

IIN D350-794

E

*\* SP*

100

0.00

**\*100\***

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile &amp; type labels per PPP D350-794-141

CHG001

*ML5 13-07-19*

110

Pick Kit

0.00

**\*110\***

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

**\*120\***

QC

Memo

0.00

Quality Control

